

Xenoy* Resin 1101

Americas: COMMERCIAL

Unreinforced, opaque polycarbonate/polyester alloy. Excellent low temperature impact plus chemical resistance to automotive fluid.

Property

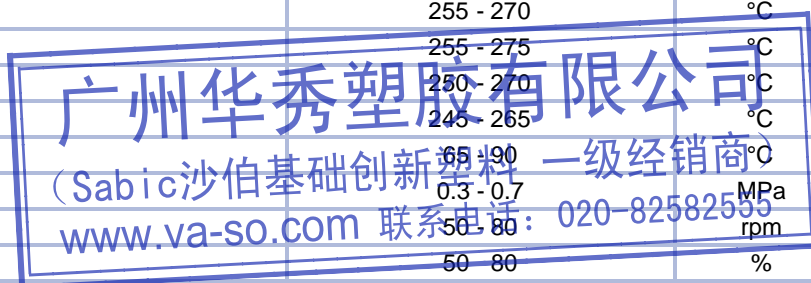
TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yld, Type I, 50 mm/min	52	MPa	ASTM D 638
Tensile Stress, brk, Type I, 50 mm/min	58	MPa	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	120	%	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	84	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	2040	MPa	ASTM D 790
IMPACT	Value	Unit	Standard
Izod Impact, notched, 23°C	710	J/m	ASTM D 256
Izod Impact, notched, 0°C	678	J/m	ASTM D 256
Izod Impact, notched, -20°C	608	J/m	ASTM D 256
Izod Impact, notched, -40°C	299	J/m	ASTM D 256
Gardner, 23°C	54	J	ASTM D 3029
THERMAL	Value	Unit	Standard
HDT, 0.45 MPa, 6.4 mm, unannealed	106	°C	ASTM D 648
HDT, 1.82 MPa, 6.4 mm, unannealed	98	°C	ASTM D 648
CTE, -40°C to 95°C, flow	9.E-05	1/°C	ASTM E 831
PHYSICAL	Value	Unit	Standard
Specific Gravity	1.21	-	ASTM D 792
Specific Volume	0.82	cm ³ /g	ASTM D 792
Mold Shrinkage, flow, 3.2 mm	0.8 - 1	%	SABIC Method

Source GMD, last updated:01/05/2000

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	110	°C
Drying Time	4 - 6	hrs
Drying Time (Cumulative)	8	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	260 - 275	°C
Nozzle Temperature	255 - 270	°C
Front - Zone 3 Temperature	255 - 275	°C
Middle - Zone 2 Temperature	250 - 270	°C
Rear - Zone 1 Temperature	245 - 265	°C
Mold Temperature	65 - 90	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	50 - 80	rpm
Shot to Cylinder Size	50 - 80	%
Vent Depth	0.013 - 0.02	mm

Source GMD, last updated:01/05/2000



THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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www.va-so.com 联系电话: 020-82582555